



CRACKS AND PORES -THEIR ROLES IN THE TRANSMISSION OF WATER

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Water Transmission in cement paste

- The aim of this work is to differentiate the rate of water transmission through
 - Cracks
 - Pores
 - Capillary Pores (Diameter $> 100 \text{ \AA}$)
 - Gel pores (Diameter $< 100 \text{ \AA}$)
- Using the techniques of
 - Permeability
 - Quasi Elastic Neutron Scattering



Why this study

- Cementitious materials are used as barriers to radioactive wastes
 - Rate of transmission of radionuclides depends on rate of water transmission
- Durability of concrete related inversely to its ability to transmit fluids.
 - Hence an ability to predict future water transmission gives information on likely service life of concrete structures
- The service life of a low level repository is expected to be greater than 300 years
 - Tools to demonstrate that this is a likely outcome are desirable.



Definitions

- Concrete - cementitious materials & aggregate & sand & water
- Mortar - cementitious materials & sand & water
- Paste - cementitious materials & water

- OPC Ordinary - Portland Cement manufactured by Blue Circle Southern.
- GGBFS - Ground Granulated Blast Furnace Slag
- Marine Cement –OPC with 60% replaced with inter-ground GGBFS

Experimental I

Low & medium water pastes & mortars had similar flow.

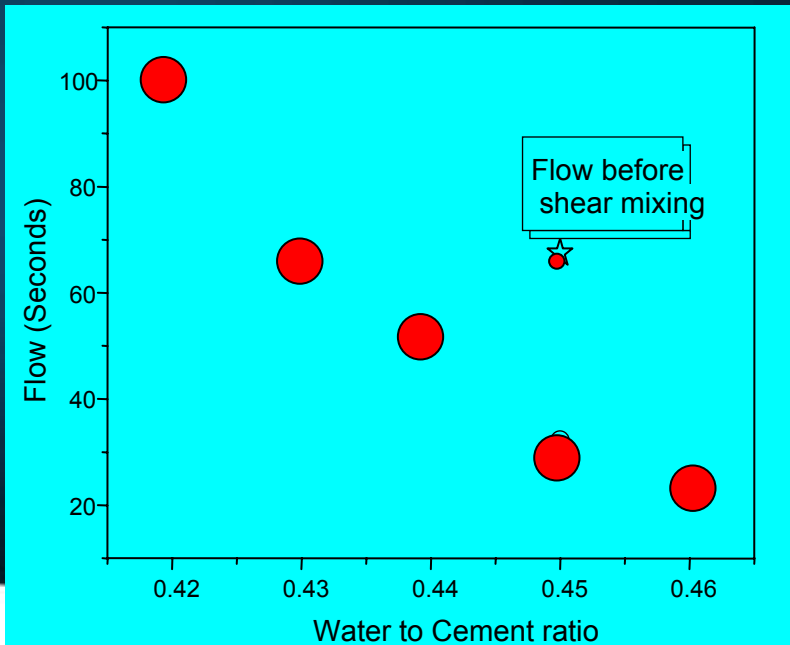
- Paste
 - Low Water
 - W/C 0.32
 - Medium Water
 - W/C 0.42
 - High Water
 - W/C 0.6 & 0.8
- Mortar
 - Low Water
 - W/C 0.32
 - Binder/Sand 1.2
 - Medium Water
 - W/C 0.46
 - Binder/Sand 1.0



Experimental II

Shear Mixed and cured 28 days sealed

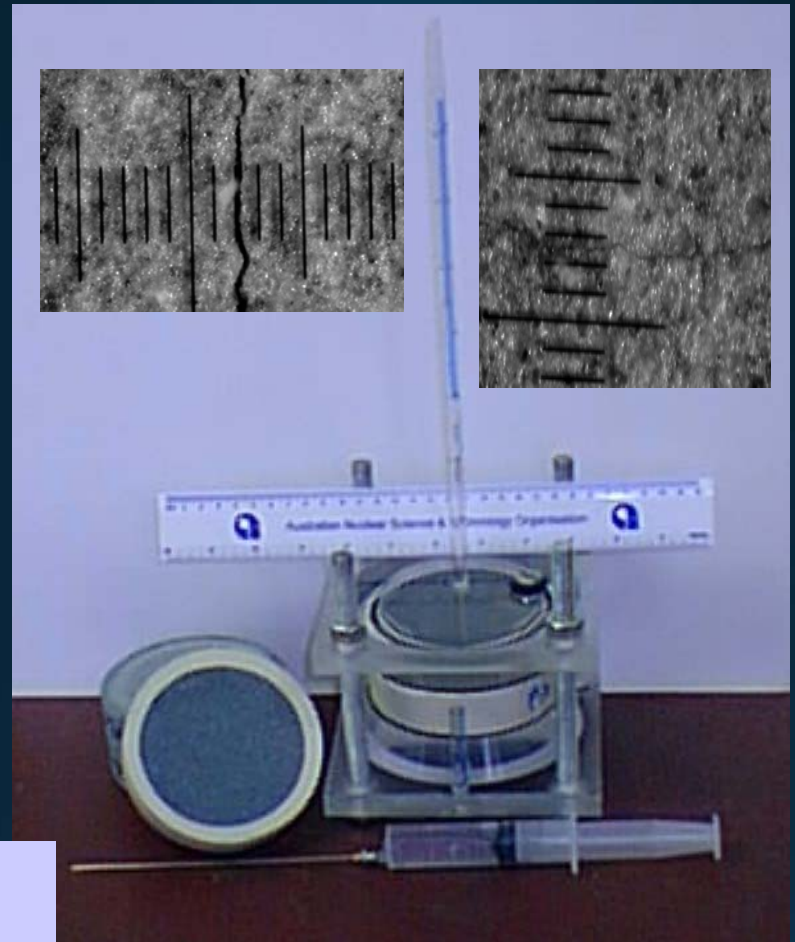
- OPC & Marine
 - Mortars Pastes
- Mixed in Wearing Blender
- Cured 28 days Sealed
- Low Medium similar flow



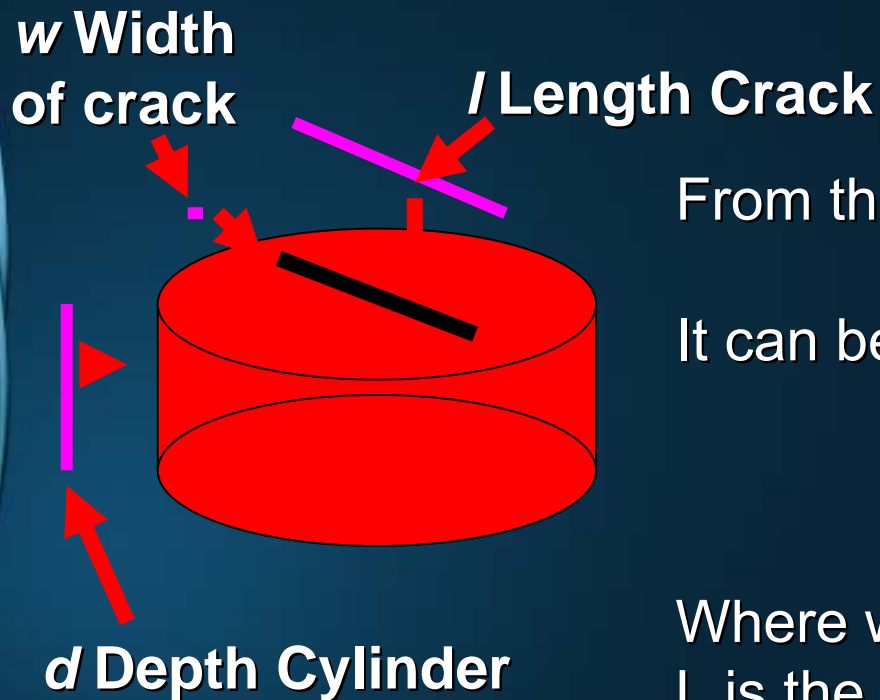
Ludirinia's apparatus for permeability measurement

- A' (m²) - the cross section of the pipette,
- A (m²) area of specimen
- h (m) the water head
 - h_0 is the initial level
 - h_1 the final level
- L (m) the thickness
- t (s) the time
- Note can only measure when $K' > 1 \cdot 10^{-12}$ m/s

$$K' = \frac{A' L}{A t} \ln\left(\frac{h_0}{h_1}\right)$$



Effect of Crack Width on Water Transmission



From the Navier-Stokes equation

It can be shown that

$$w^3 = 3\pi\mu d^2 K' / (\rho l)$$

Where w is the width of the crack

L is the crack length

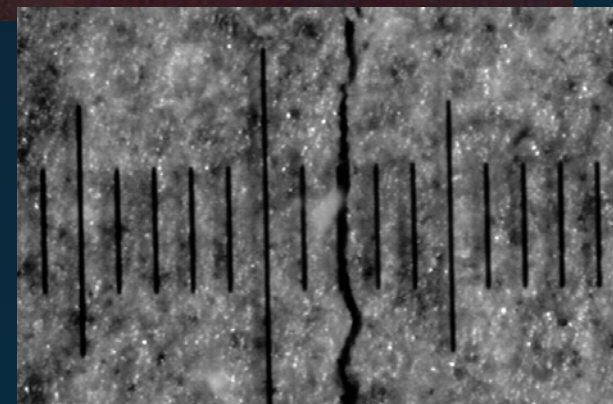
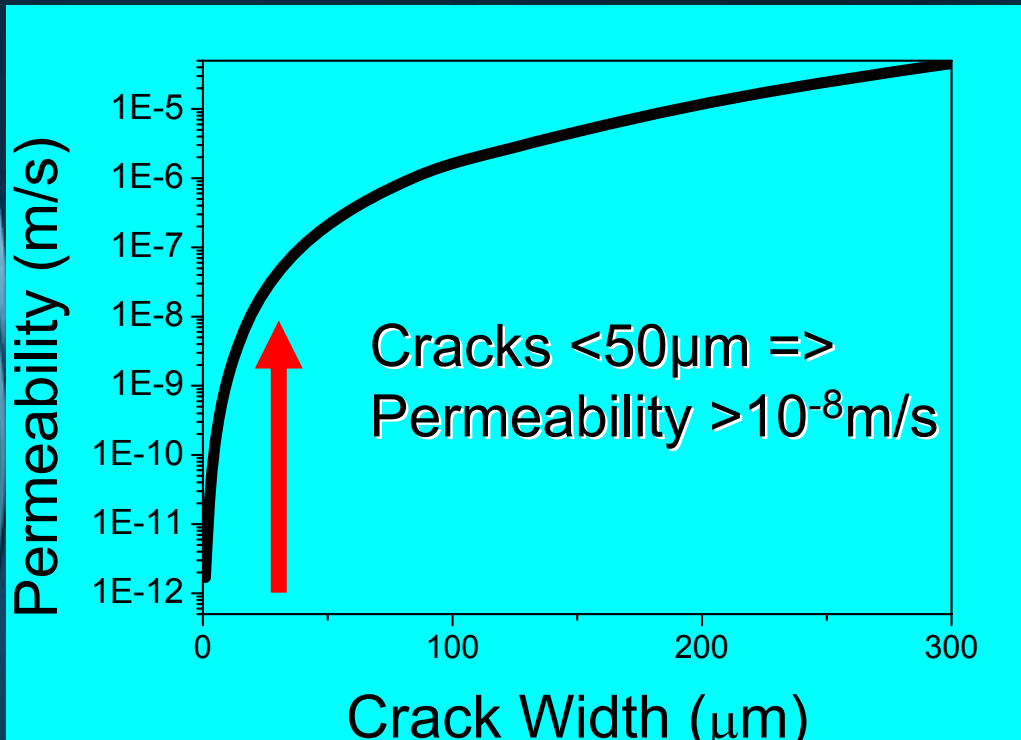
d is the depth of the cylinder


μ is the viscosity of water at 20 degrees

ρ is the density of water

K' is the permeability of the sample

Relationship between crack width and measured Permeability





For pastes (uncracked) it will be the capillary pores that carry the majority of water

- The capillary pores are the space remaining after hydration takes place
- Thus they are highest at the start of hydration
- Paste made up
 - Un-hydrated cement
 - Hydrated cement – gel
 - Gel – pores
 - Capillary pores
 - Pores due to chemical shrinkage (capillary pores)
- Volume at a time depends on the extent of the paste hydration (α) which varies between 0 and 1

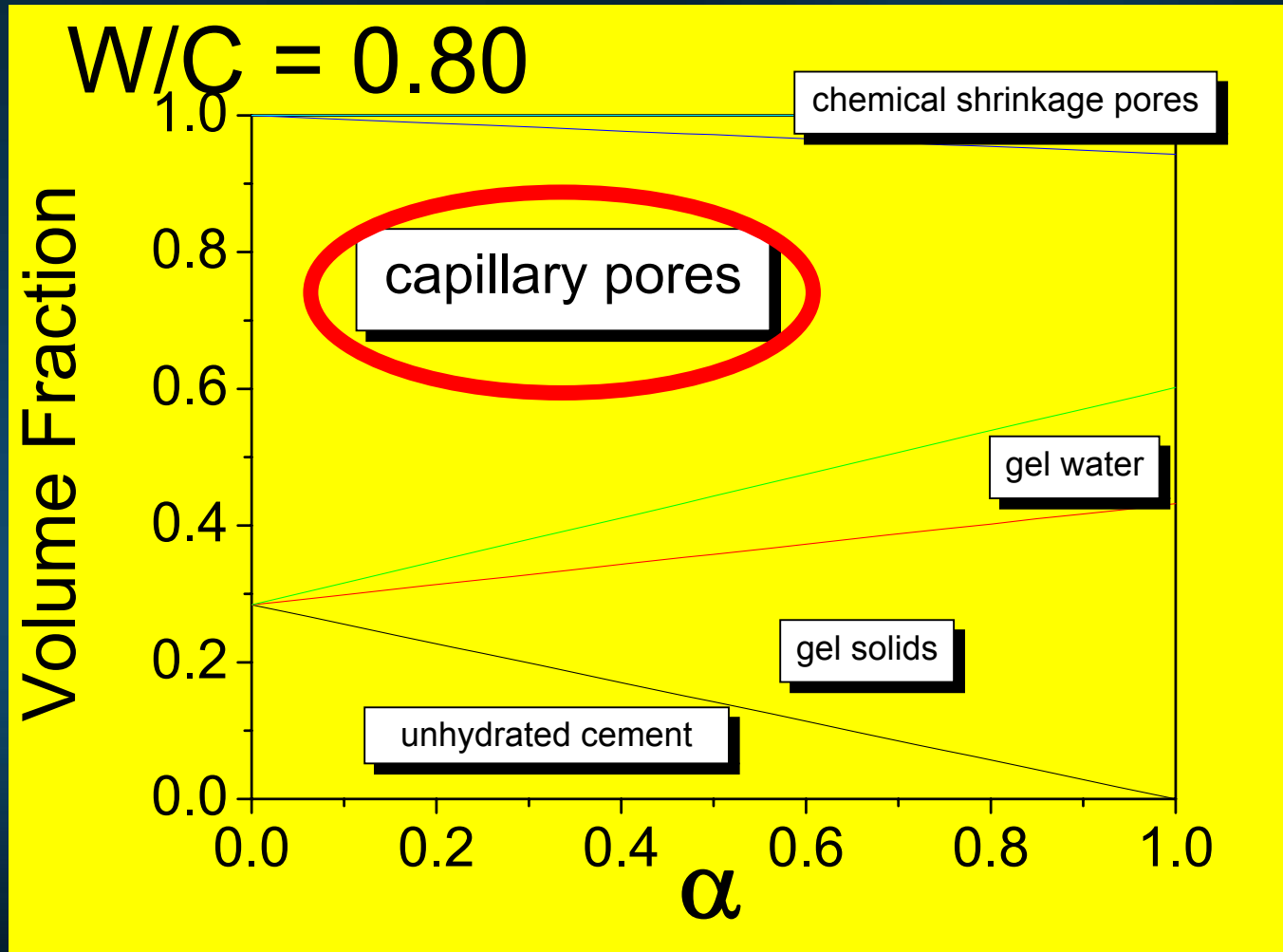


Powers Brownyard Model – Volume of components depends on α

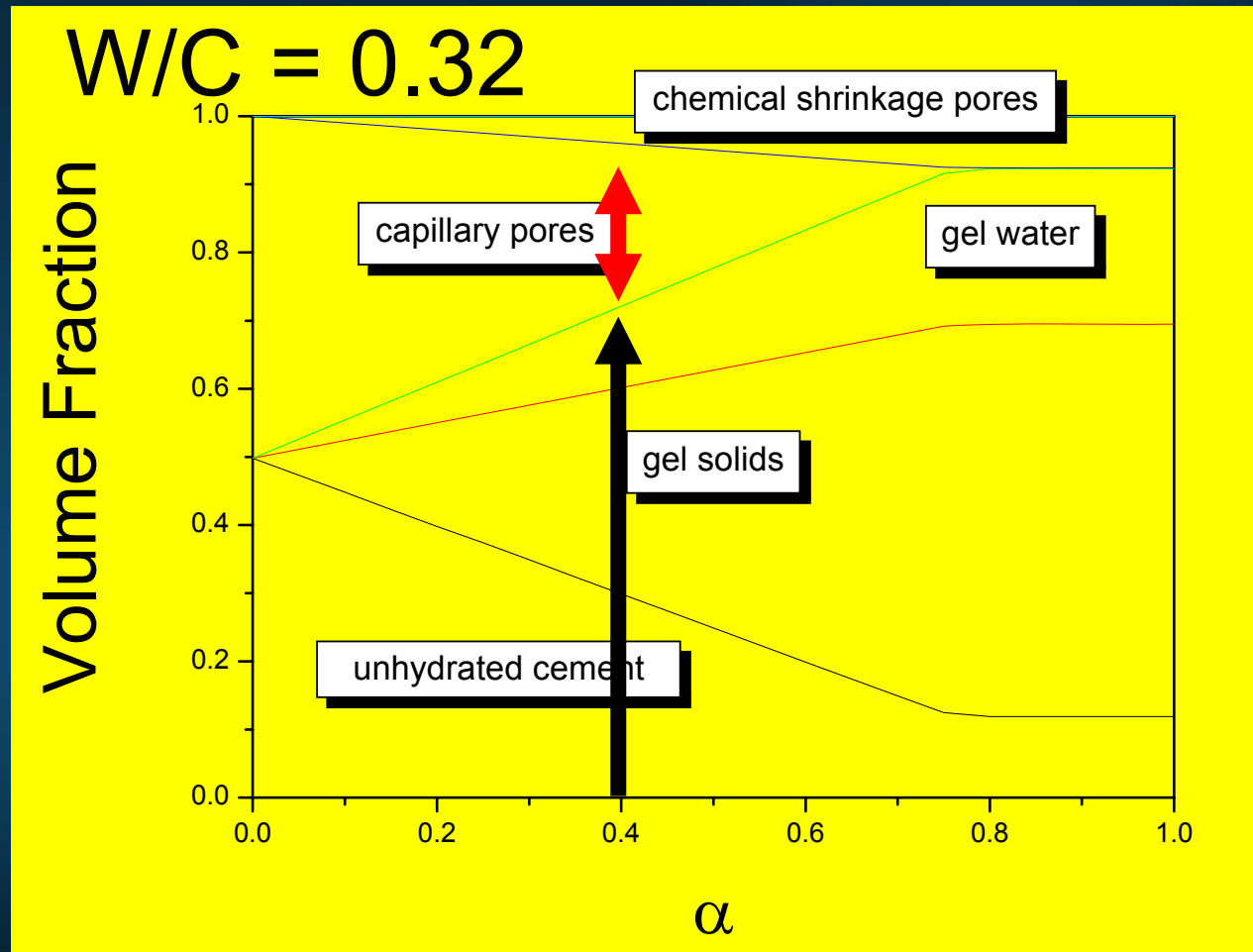
- Define p the initial porosity of the paste
 - depends on density of cement water and w/c
- Vol(chemical shrinkage) = $0.20(1-p) \alpha$
- Vol(capillary pores) = $p-1.32(1-p) \alpha$
- Vol(gel pores) = $0.62 (1-p) \alpha$
- Vol(gel) = $1.52 (1-p) \alpha$
- Vol(un-hydrated cement) = $(1-p) (1-\alpha)$

- Relationship depends on assumptions
 - e.g that chemically bound water (non-evaporable water) 0.23 g binds per gram of cement hydrated
 - Gel water 0.19g binds per gram of cement hydrated

So these approximations show that capillary pore volume decreases with hydration

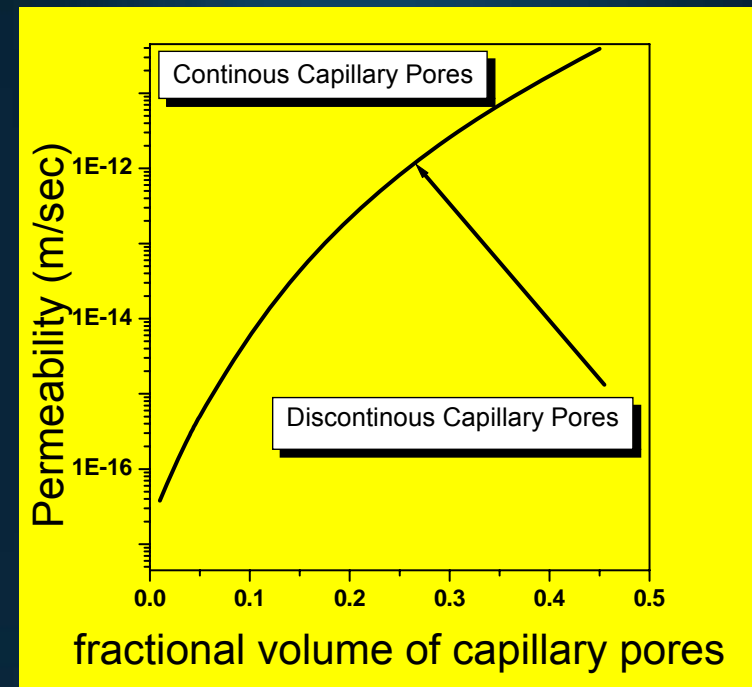


Even low w/c pastes
have large capillary pore volumes
- when uncured.



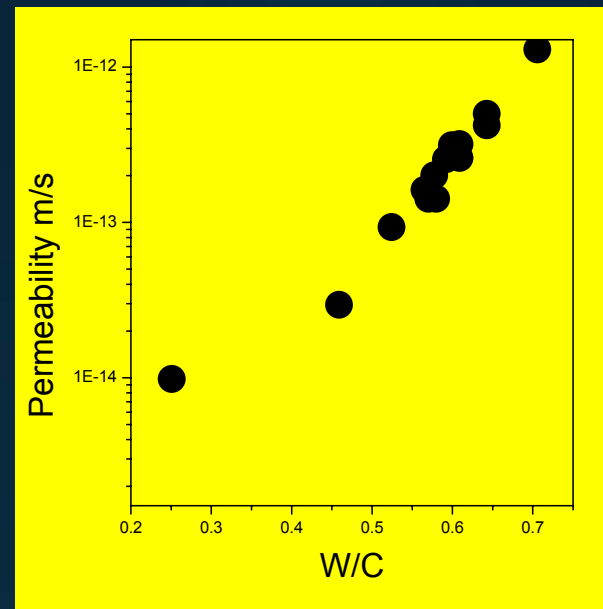
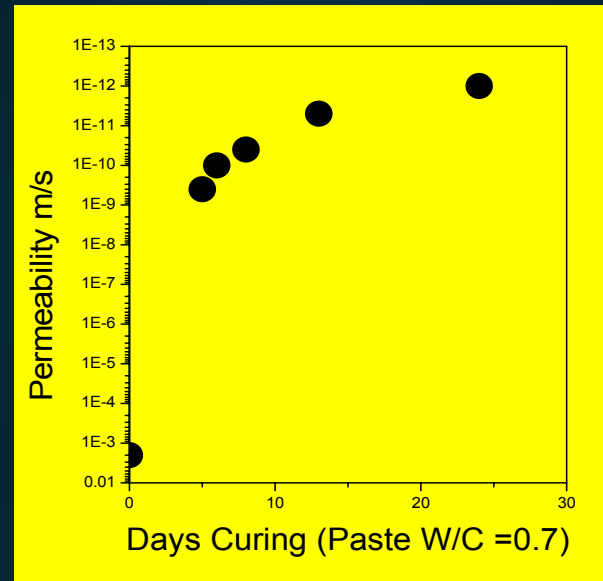
From work by Powers and his co-workers we also find that capillary pore space is related to the permeability

- Powers plotted permeability for pastes at different w/c ratios
- Pastes were almost fully saturated
- Pastes with continuous capillary pores had greater permeability than indicated by line.
- After at low pore volume the capillary pores became discontinuous and results followed the line
- The point of imitation of the discontinuous pores is indicated.



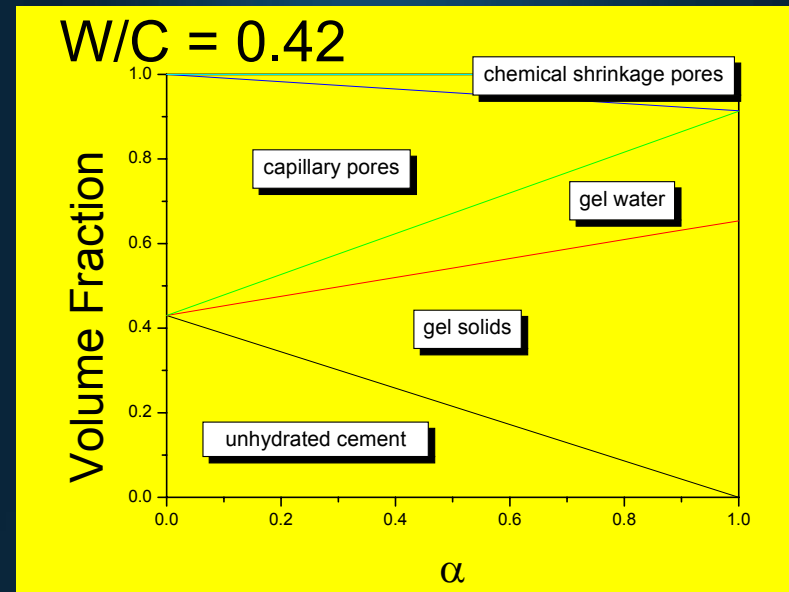
Further work by Powers and co-workers indicated the relationship between curing time and w/c ratio

- Pastes cured longer were less permeable.
- Pastes made with greater W/C had dramatic differences in permeability

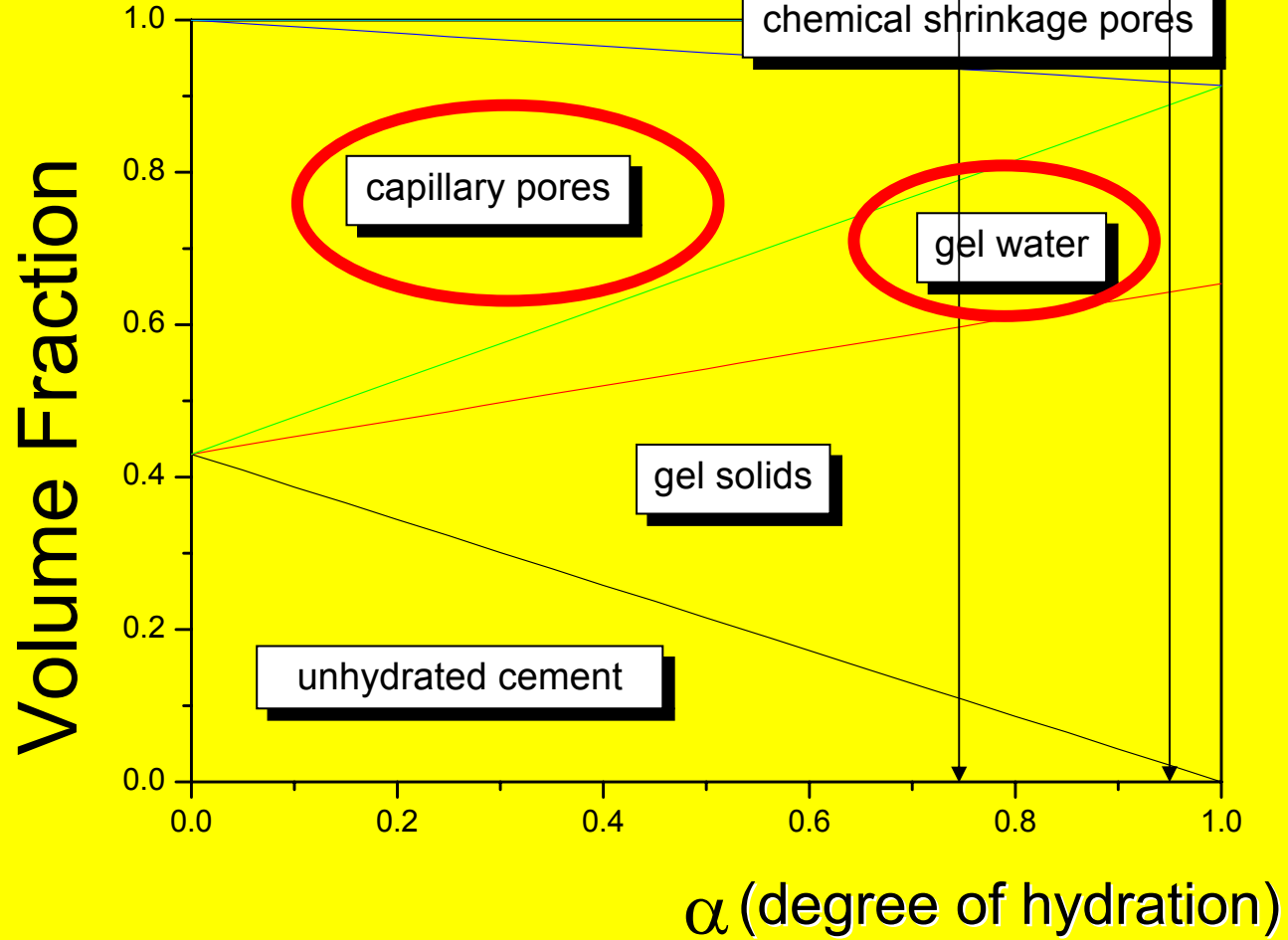


Powers work indicated that with proper curing at w/c 0.42 the pores should be discontinuous.

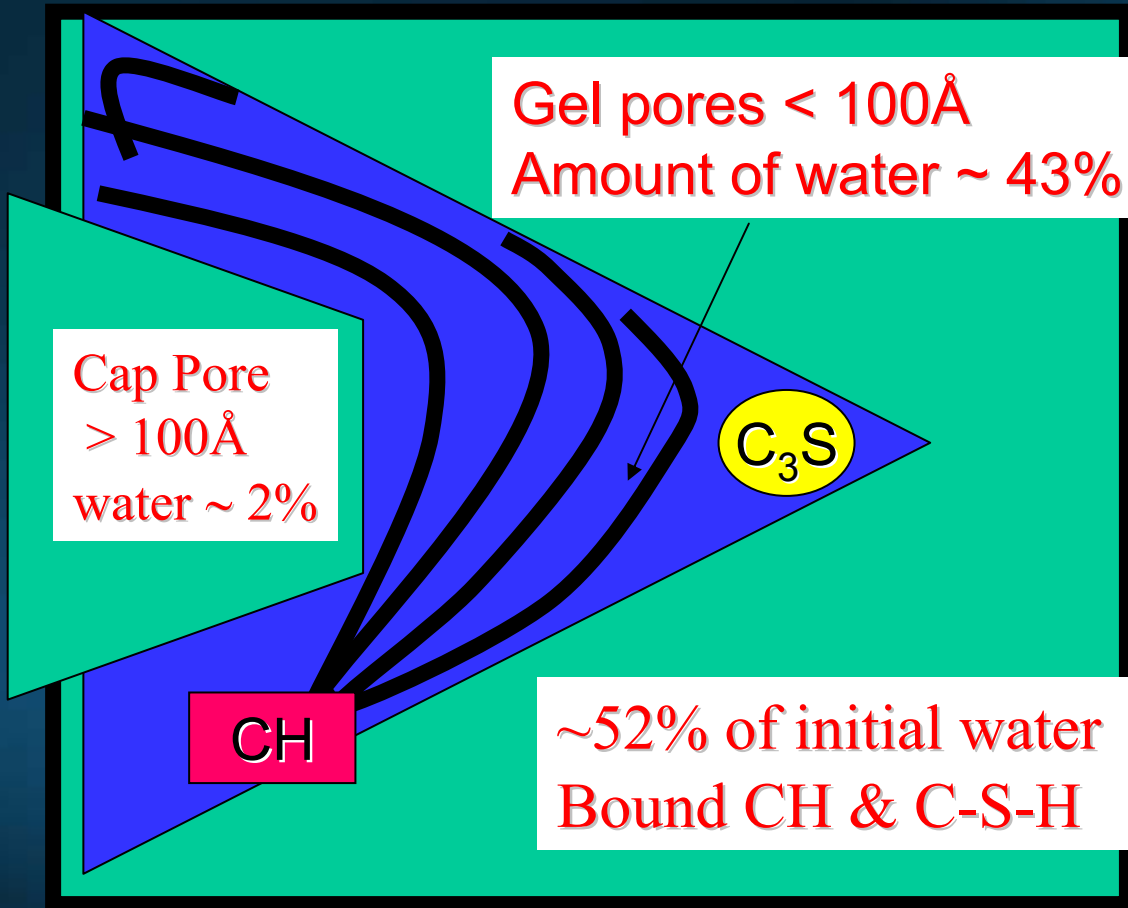
- At 7 days the paste with w/c of 0.45 should have an approximate degree of hydration 0.60 and have acquired a discontinuous pore structure.
- However this does assume
 - Proper Mixing
 - Proper Compaction
 - Proper Curing
- Furthermore these are theoretical estimates
 - assuming ALL cements hydrate in the same manner.



W/C = 0.42

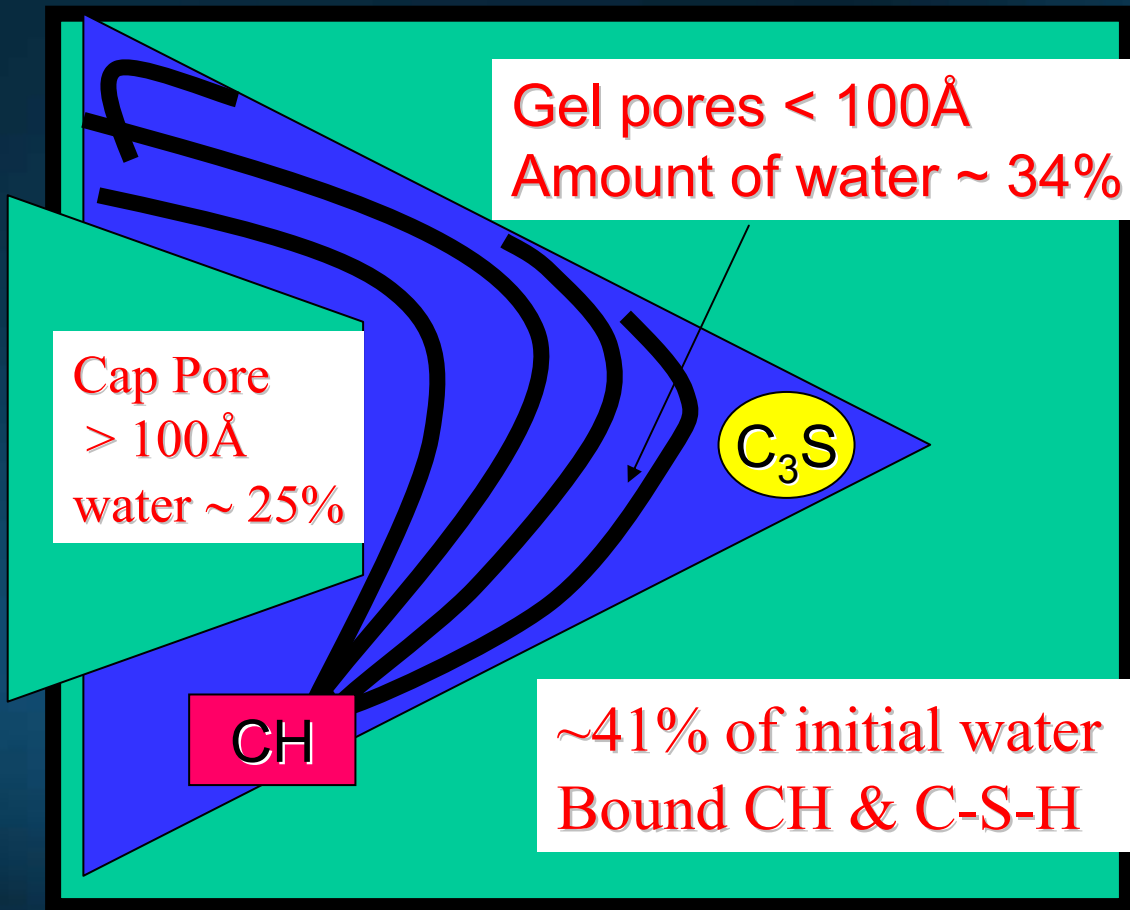


Pore Water Ratios in 1g of Fully Hydrated Pastes (1 year old $\alpha \sim 0.95$) for $w/c=0.42$



Mobile water is in both gel and capillary pores

Pore Water Ratios in 1g of Fully Hydrated Pastes (28 day cure $\alpha \sim 0.75$) for $w/c=0.42$



Mobile water is in the smaller pores



Water Diffusivity can be measured by QENS

- Bulk water $25 \cdot 10^{-10} \text{ m}^2 / \text{s}$
- OPC Paste $12 \cdot 10^{-10} \text{ m}^2 / \text{s}$ at $\Delta E = 98 \text{ } \mu\text{eV}$
- OPC Paste $6 \cdot 10^{-10} \text{ m}^2 / \text{s}$ at $\Delta E = 30 \text{ } \mu\text{eV}$

QENS Results from

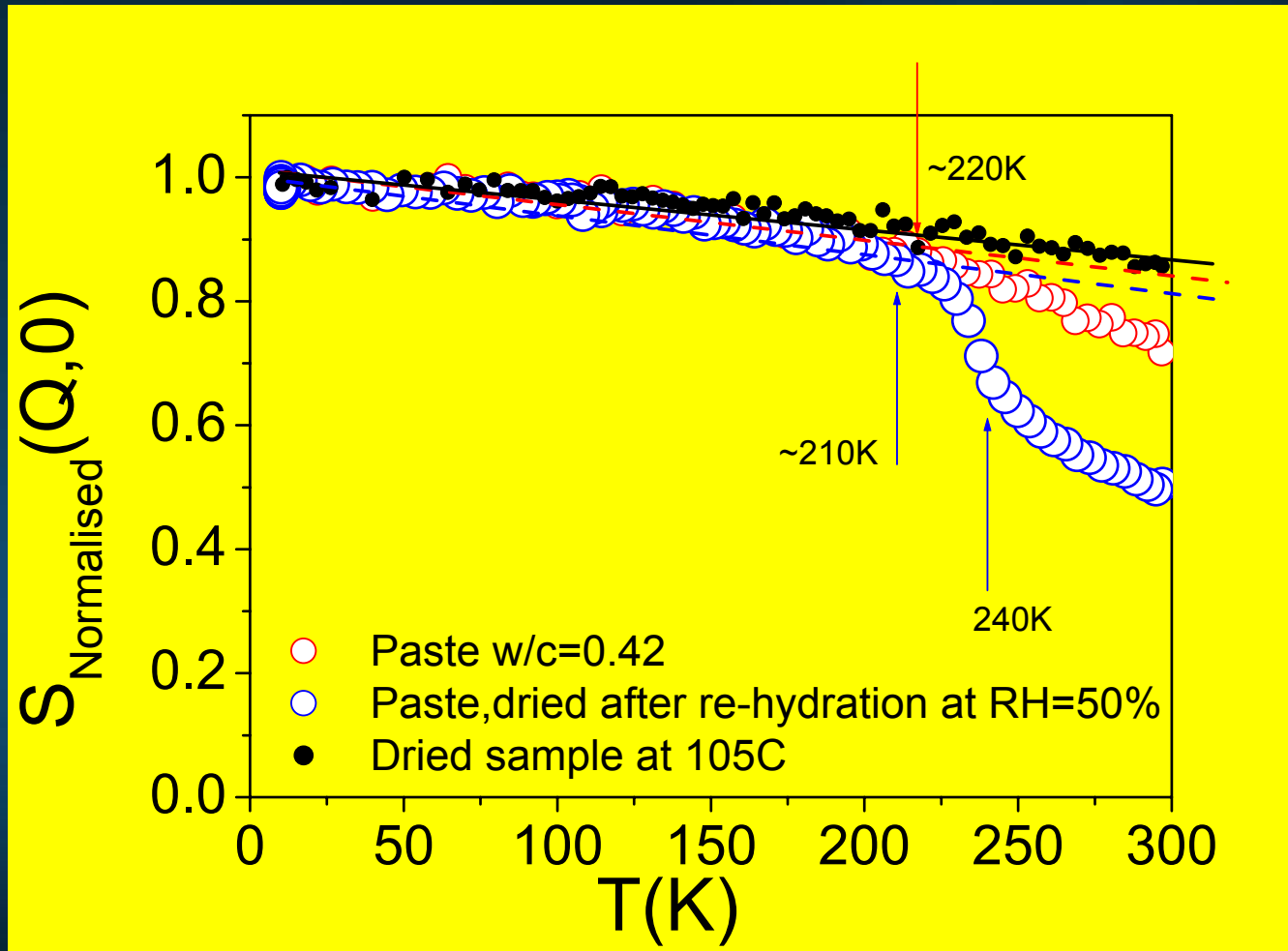
1. Bordallo, H.N., Aldridge, L.P., and Desmedt, A. (2006) Water Dynamics in Hardened Ordinary Portland Cement Paste or Concrete: From Quasielastic Neutron Scattering. *J. Phys. Chem. C*, 110(36), 17966-6.
2. Bordallo, H.N., Aldridge, L.P., Churchman, G.J., Gates, W.P., Telling, M.T.F., Kiefer, K., Fouquet, P., Seydel, T., and Kimber, S.A.J. (2008) Quasi-Elastic Neutron Scattering Studies on Clay Interlayer-Space Highlighting the Effect of the Cation in Confined Water Dynamics. *J. Phys. Chem. C*, 112(36), 13982 - 13991.
3. Aldridge, L.P., Bordallo, H.N., and Desmedt, A. (2004) Water dynamics in cement pastes. *Physica B*, 350, e565-e568.



QENS – Quasi-Elastic Neutron Scattering

- The signal from H dominates the spectra: We can “see water”, and the signal from the rest is very small
- By using the elastic fixed window approach that is similar to Debye-Waller evolution obtained from X-rays, we can determine the temperature where the water starts to move

Elastic Windows on SPHERES (ns time scale) define when the water motion is unlocked!!!

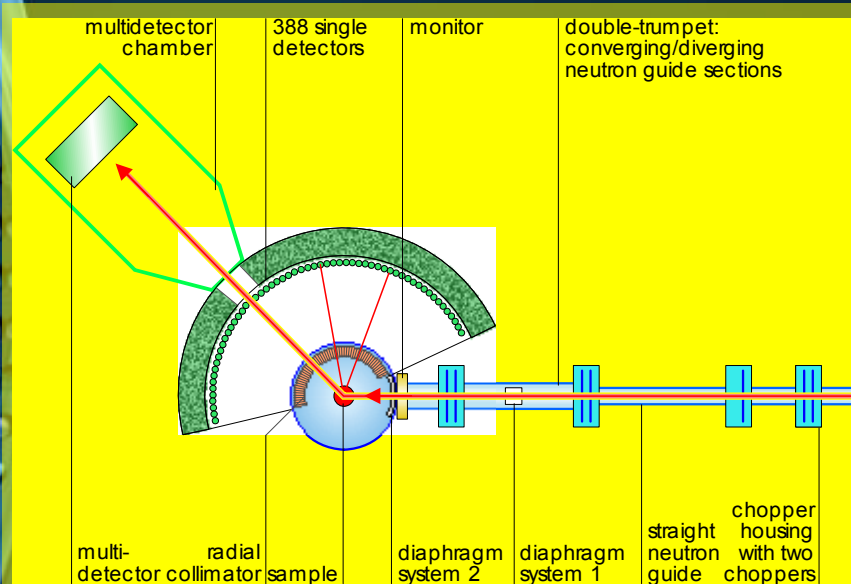




QENS – Quasi-Elastic Neutron Scattering

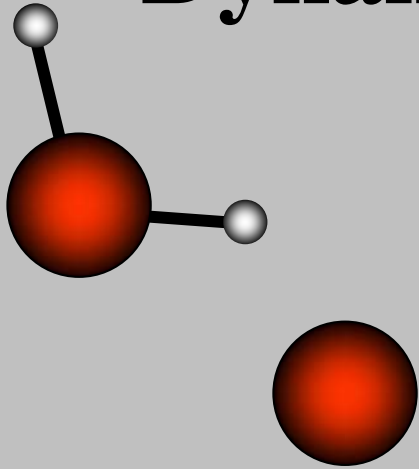
- The signal from H dominates the spectra:
We can “see water”
- QENS allows measurements in different time and length scales – ΔE (Δt)
- We can differentiate between bound water and “free” water – because they move differently

NEAT - ToF Spectrometer at BENSC



- $Q: 0.4 \text{ \AA}^{-1} < Q < 2.1 \text{ \AA}^{-1}$
- resolution at elastic peak: $\Delta E \sim 98 \text{ or } 30 \mu\text{eV}$
- time scale: picosecond

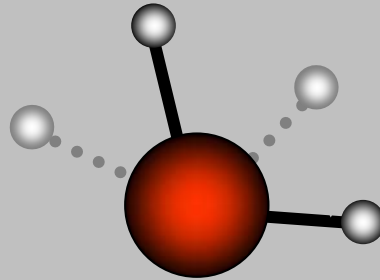
Dynamics Model



Oscillation

**High Frequency:
Stretching**

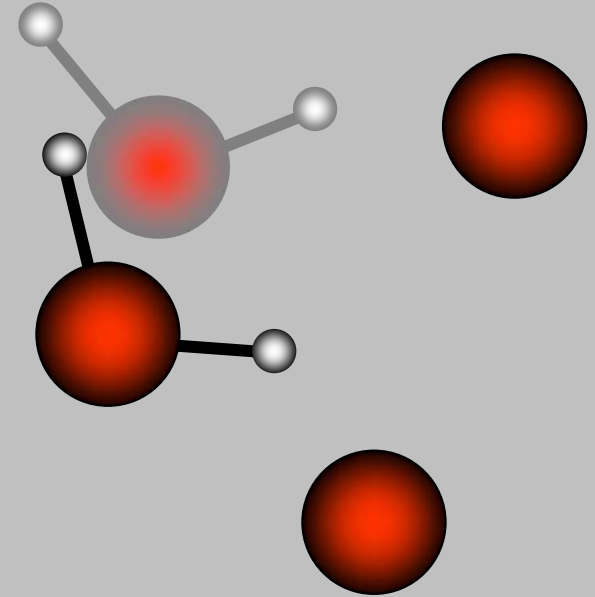
$\langle u^2 \rangle^{1/2}$ Debye-Waller



Isotropic Rotation

τ_r
Rotational Correlation
Time

r_g
Radius of Gyration



Jump Translational

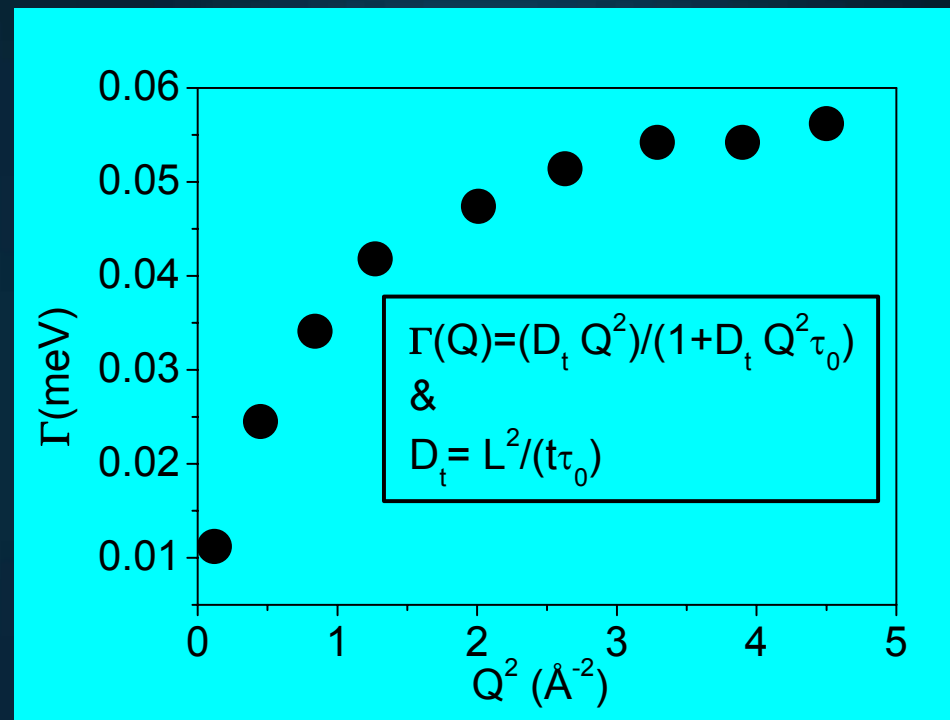
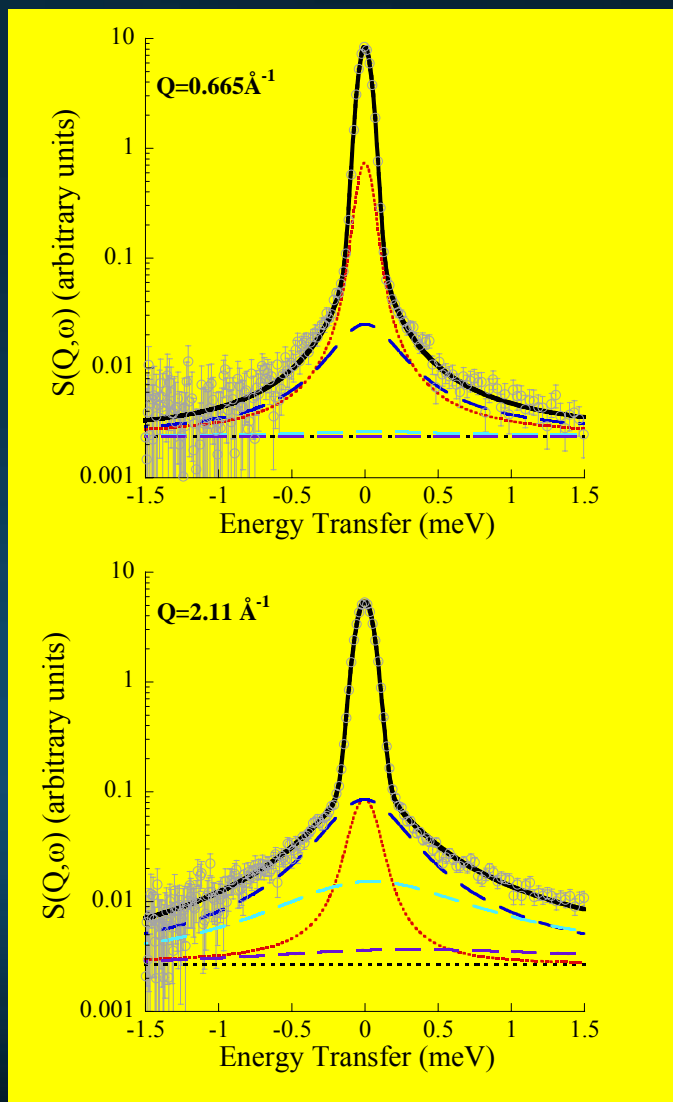
D_t
Translational Diffusion

τ_t
Residence Time

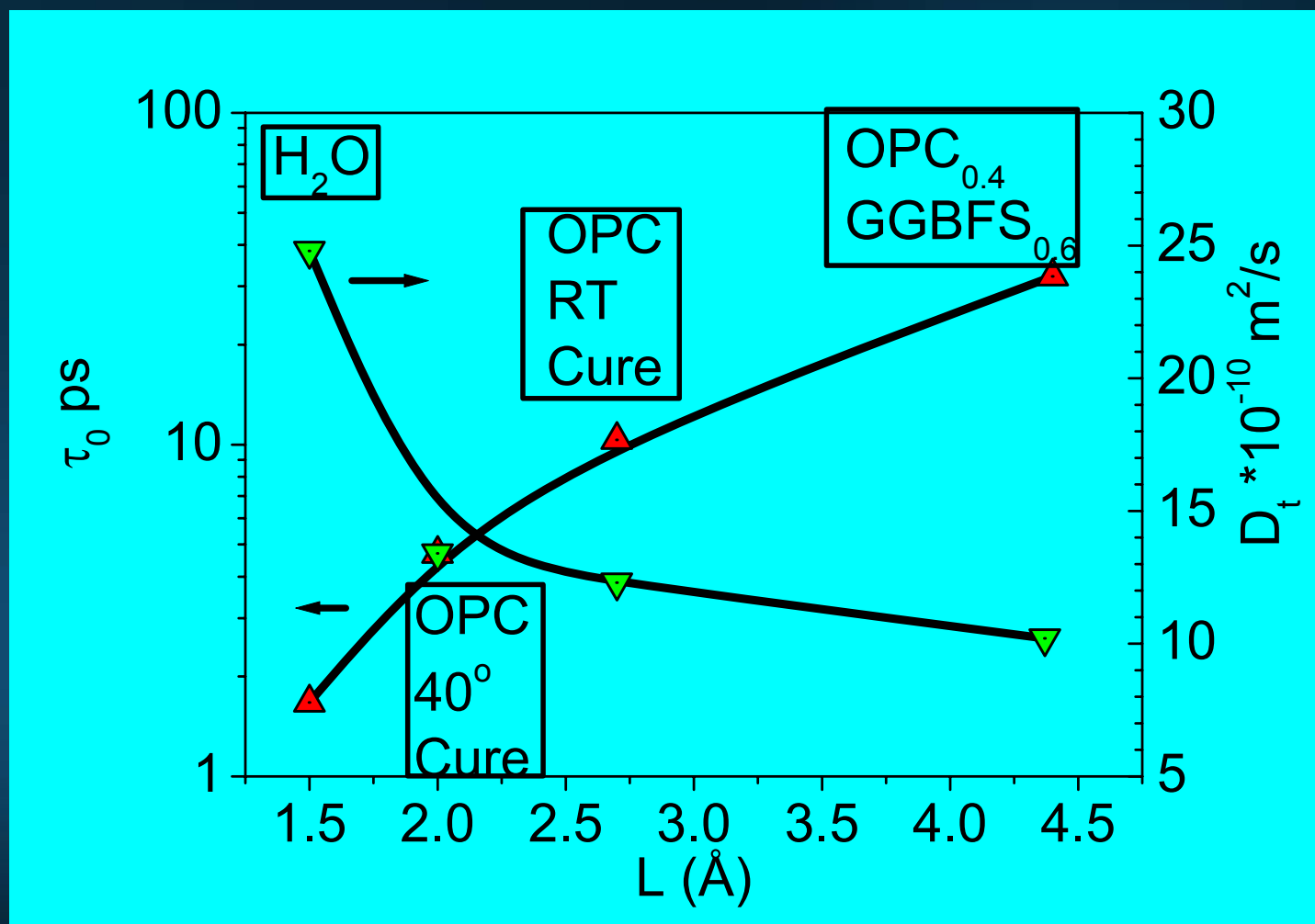
L
Mean Jump Distance

$$S(Q, \omega) = e^{-\langle u^2 \rangle Q^2 / 3} T(Q, \omega) \otimes R(Q, \omega)$$

QENS results from NEAT

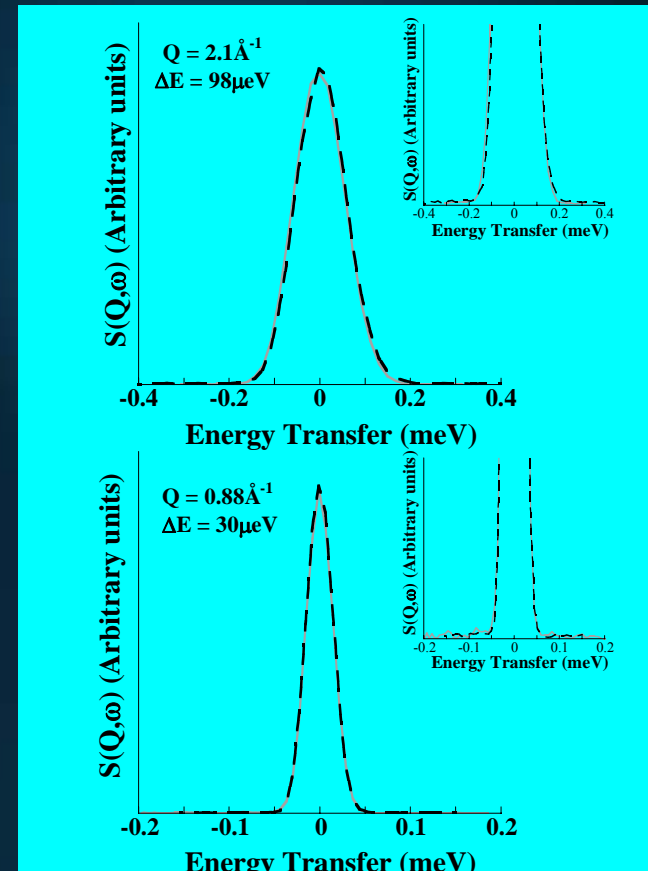


QENS results from NEAT

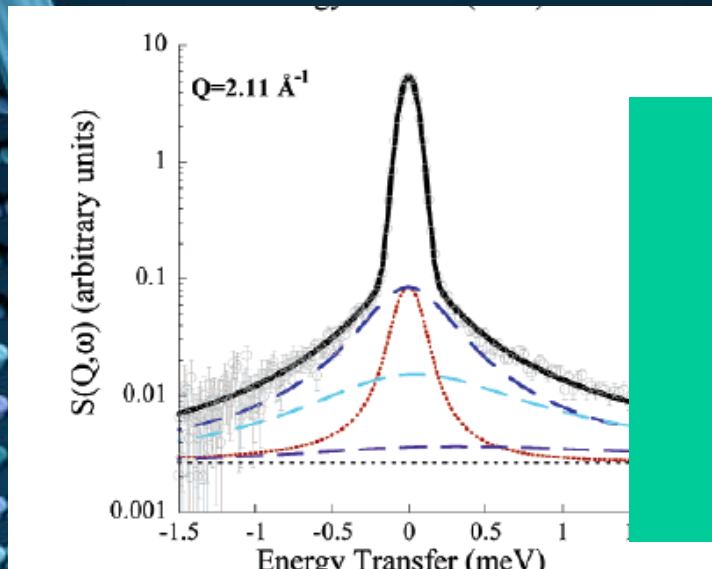


Chemically “bound” water

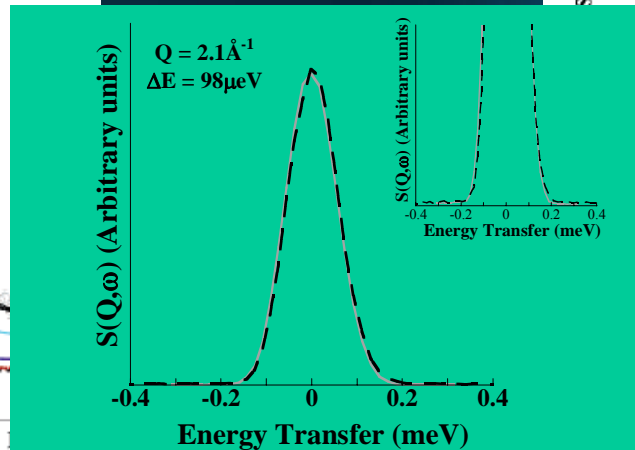
- Heating pastes at 105°C
 - removes both glassy and unbound water. Only chemically bound water remains.
 - No QE broadening after heating
 - Dynamics of chemically “bound” water molecules occurs on a timescale significantly slower than the pico-second.



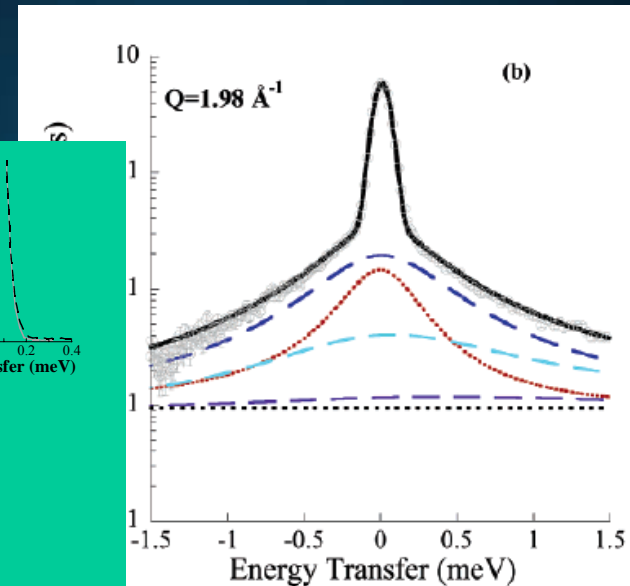
QENS of water in paste before and after heating at 105°C



Before Heating



After Heating

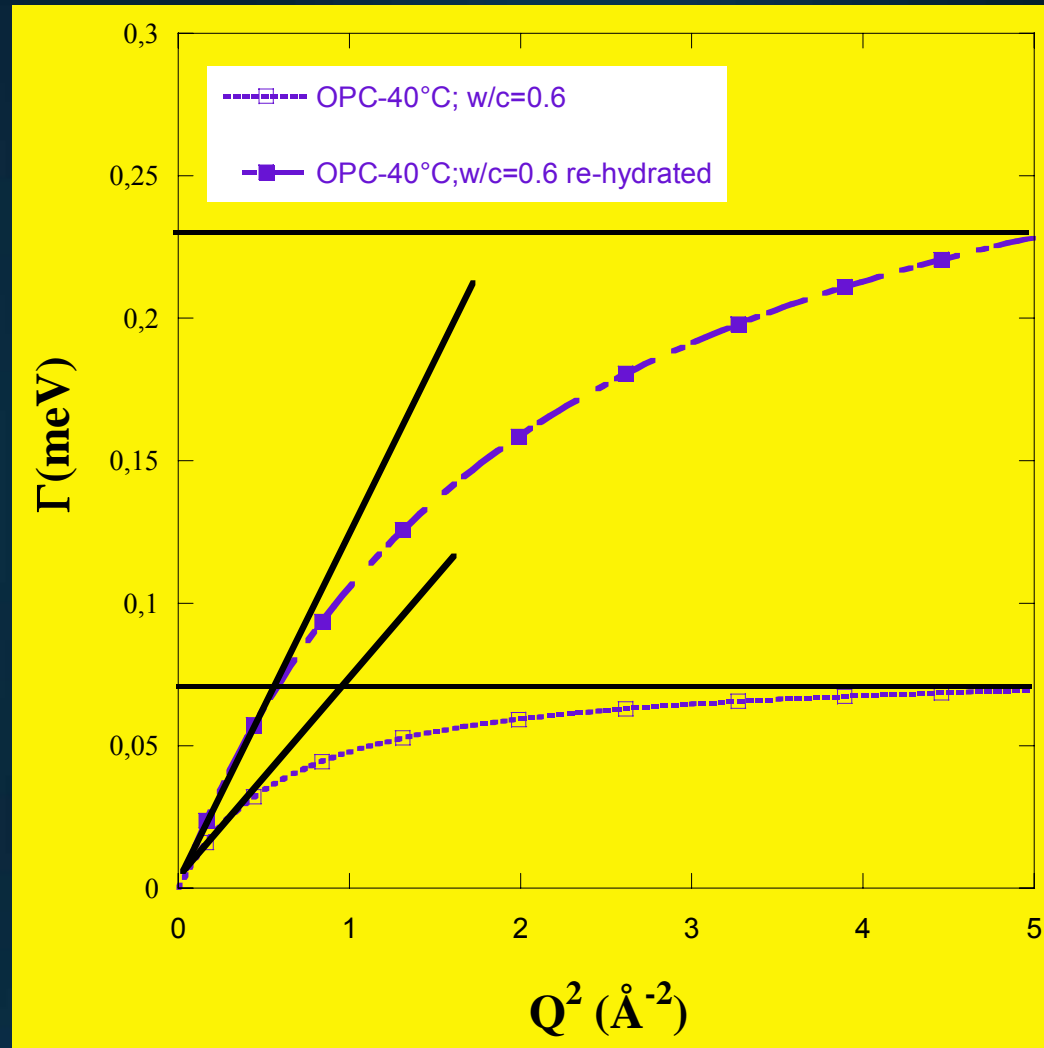


After re-hydration

The red line (Representing translational diffusion) is about 5 times narrower on the left hand spectrum

QENS of water in paste before and after heating at 105°C

- After re-hydration
 - Similar
 - To bulk
 - Water





Conclusions

- For well made cementitious based barriers
 - Cracking may dominate water transport
 - Water transport through capillary pores in cement paste can be estimated
- At low w/c ratios then water transport through gel pores should control water transport



Conclusions – Gel Pores

- Definition of water motion in gel pores is vital to understand (and measure) the durability in concrete.
- We need to understand
 - Time scale of diffusion through the gel pores
 - Time scale of diffusion into the gel pores
- We know more than we did when this work was started
- We know less than we would like
- We must characterise water motions occurring at different time scales